

Government of Tripura
Labour Department
(Factories & Boilers Organisation)

PROCEDURE, CHECKLIST, FEES & TIMELINE

✓ **Consent for Operation (CFE/CFO)**

1. Application for Registration of Boilers under the Boilers Act, 1923:

❖ **Procedure:**

➤ **Submission of Application:**

- The Entrepreneur shall submit application on-line through **SWAAGAT** (<https://swaagat.tripura.gov.in>).
- The application is pre-scrutinized online at SWAAGAT to verify that the application is in full form with all required enclosures.
- The deficiencies, if any, in the application will be informed by the scrutinizing officers to the applicant.

➤ **Processing of the Application:**

- If the application is found to be in order, the department will allocate an inspector to conduct an Inspection.
- Inspector will follow the procedure as mentioned below:
 - Ground inspection and Simulation test of pressure parts.
 - Boilers drum alignment inspection.
 - Tack welding inspection before final welding.
 - Welded joints inspection and marking for Radiography.
 - After satisfactory erection, Hydraulic Test of boiler.
 - Provisional Order (Form-V) will be issued after successful Hydraulic Test.
 - Steam Test as per Regulation.
- The inspector then uploads the inspection report to the Department.
- Based on the report, if all are in order, Chief Inspector of Factories & Boilers will sign and upload the approval in SWAAGAT portal.
 - Counter signed of Provisional Order (Form-V) issued by the Inspector.
 - Registration number will be allotted after successful Steam Test.
 - Engraving of registry number.
 - Final Operation certificate (Form-VI) will be issued for 12 months from the date of hydraulic test.
- The entrepreneur can view and download the digital copy of the approval in his login.

❖ **Checklist of Documents to be submitted with the Application:**

- Folder with Form-II, III, IIIA & drawings, etc.
- Form-B No.-1.
- Welding Procedure Specification (**WPS**) for approval.
- Details of Erectors and Approval:
 - List of tools and tackles.
 - List of technical personnel detailing designation, educational qualifications and relevant experience (attach copies of documents/Certificates).
 - List of welders (attach copies of valid Certificates).

❖ **Timeline:**

- Boiler Registration: 30 days.



✓ **Consent for Operation (CFO)**

**2. Application for Renewal of Boilers under the Boilers Act, 1923:
Procedure:**

➤ **Submission of Application:**

- The Entrepreneur shall submit application on-line through **SWAAGAT** (<https://swaagat.tripura.gov.in>).
- The application is pre-scrutinized online at SWAAGAT to verify that the application is in full form with all required enclosures.
- The deficiencies, if any, in the application will be informed by the scrutinizing officers to the applicant.

➤ **Processing of the Application:**

- If the application is found to be in order, the department will allocate an inspector to conduct an Inspection.
- The inspector then uploads the inspection report to the Department.
- Based on the report, if all are in order, Chief Inspector of Factories & Boilers will sign and upload the approval in SWAAGAT portal.
- The entrepreneur can view and download the digital copy of the approval in his login.

❖ **Checklist of Documents to be submitted with the Application:**

- Form-B No.-1.

❖ **Timeline:**

- Renewal of Boiler License: 7 days.



✓ **Consent for Operation (CFE)**

3. Application for Registration of Boilers Manufactures under the Boilers Act, 1923:

❖ **Procedure:**

➤ **Submission of Application:**

- The Entrepreneur shall submit application on-line through **SWAAGAT** (<https://swaagat.tripura.gov.in>).
- The application is pre-scrutinized online at SWAAGAT to verify that the application is in full form with all required enclosures.
- The deficiencies, if any, in the application will be informed by the scrutinizing officers to the applicant.

➤ **Processing of the Application:**

- If the application is found to be in order, the department will allocate an inspector to conduct an Inspection.
- The inspector then uploads the inspection report to the Department.
- Based on the report, if all are in order, Chief Inspector of Factories & Boilers will sign and upload the approval in SWAAGAT portal.
- The entrepreneur can view and download the digital copy of the approval in his login.

❖ **Checklist of Documents to be submitted with the Application:**

- Workshop Ownership (or) Lease Agreement.
- List of the Machinery, Tools and Equipment.
- List of Testing Facilities.
- List of Technical Personnel with their designation, qualifications and experience along with their certificates.
- List of welders employed along with their copies of current certificates.

❖ **Timeline:**

- Registration of Boiler Manufacturer: 30 days.



:Registration & Renewal Fee for Boilers:

**A. Registration Fee for Boilers
[Regulation 385].**

| Sl No. | Boiler Rating | Fee in Rupees |
|--------|--|---------------|
| (1) | (2) | (3) |
| 1 | For Small Industrial Boiler as per chapter XIV | 1200 |
| 2 | For Boiler Rating not exceeding 10 sq. meters | 1800 |
| 3 | For Boilers Rating exceeding 10 sq. meters but not exceeding 30 sq. meters | 2400 |
| 4 | For Boilers Rating exceeding 30 sq. meters but not exceeding 50 sq. meters | 2700 |
| 5 | For Boilers Rating exceeding 50 sq. meters but not exceeding 70 sq. meters | 3300 |
| 6 | For Boilers Rating exceeding 70 sq. meters but not exceeding 90 sq. meters | 3900 |
| 7 | For Boilers Rating exceeding 90 sq. meters but not exceeding 110 sq. meters | 4500 |
| 8 | For Boilers Rating exceeding 110 sq. meters but not exceeding 200 sq. meters | 5100 |
| 9 | For Boilers Rating exceeding 200 sq. meters but not exceeding 400 sq. meters | 5700 |
| 10 | For Boilers Rating exceeding 400 sq. meters but not exceeding 600 sq. meters | 6600 |
| 11 | For Boilers Rating exceeding 600 sq. meters but not exceeding 800 sq. meters | 7200 |
| 12 | For Boilers Rating exceeding 800 sq. meters but not exceeding 1000 sq. meters | 8100 |
| 13 | For Boilers Rating exceeding 1000 sq. meters but not exceeding 1200 sq. meters | 9600 |
| 14 | For Boilers Rating exceeding 1200 sq. meters but not exceeding 1400 sq. meters | 10800 |
| 15 | For Boilers Rating exceeding 1400 sq. meters but not exceeding 1600 sq. meters | 12600 |
| 16 | For Boilers Rating exceeding 1600 sq. meters but not exceeding 1800 sq. meters | 13500 |
| 17 | For Boilers Rating exceeding 1800 sq. meters but not exceeding 2000 sq. meters | 15000 |
| 18 | For Boilers Rating exceeding 2000 sq. meters but not exceeding 2200 sq. meters | 16200 |
| 19 | For Boilers Rating exceeding 2200 sq. meters but not exceeding 2400 sq. meters | 18000 |
| 20 | For Boilers Rating exceeding 2400 sq. meters but not exceeding 2600 sq. meters | 18900 |
| 21 | For Boilers Rating exceeding 2600 sq. meters but not exceeding 2800 sq. meters | 20400 |
| 22 | For Boilers Rating exceeding 2800 sq. meters but not exceeding 3000 sq. meters | 21600 |

Above 3000 sq. meters, for every 200 sq. meters or part thereof, an additional fee of Rs. 600 shall be charged.

[The inspection fee for boilers shall be calculated at four times the fee for renewal of certificate for a boiler as prescribed in Regulation 385A.]

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**B. Inspection Fee for Renewal of Boilers Certificate
[Regulation 385A].**

| Sl No. | Boiler Rating | Fee in Rupees |
|--------|--|---------------|
| (1) | (2) | (3) |
| 1 | For Small Industrial Boiler as per chapter XIV | 1000 |
| 2 | For Boiler Rating not exceeding 10 sq. meters | 1600 |
| 3 | For Boilers Rating exceeding 10 sq. meters but not exceeding 30 sq. meters | 2100 |
| 4 | For Boilers Rating exceeding 30 sq. meters but not exceeding 50 sq. meters | 2400 |
| 5 | For Boilers Rating exceeding 50 sq. meters but not exceeding 70 sq. meters | 2700 |
| 6 | For Boilers Rating exceeding 70 sq. meters but not exceeding 90 sq. meters | 3400 |
| 7 | For Boilers Rating exceeding 90 sq. meters but not exceeding 110 sq. meters | 4000 |
| 8 | For Boilers Rating exceeding 110 sq. meters but not exceeding 200 sq. meters | 4500 |
| 9 | For Boilers Rating exceeding 200 sq. meters but not exceeding 400 sq. meters | 5000 |
| 10 | For Boilers Rating exceeding 400 sq. meters but not exceeding 600 sq. meters | 5800 |
| 11 | For Boilers Rating exceeding 600 sq. meters but not exceeding 800 sq. meters | 6300 |
| 12 | For Boilers Rating exceeding 800 sq. meters but not exceeding 1000 sq. meters | 7100 |
| 13 | For Boilers Rating exceeding 1000 sq. meters but not exceeding 1200 sq. meters | 8400 |
| 14 | For Boilers Rating exceeding 1200 sq. meters but not exceeding 1400 sq. meters | 9500 |
| 15 | For Boilers Rating exceeding 1400 sq. meters but not exceeding 1600 sq. meters | 11100 |
| 16 | For Boilers Rating exceeding 1600 sq. meters but not exceeding 1800 sq. meters | 11900 |
| 17 | For Boilers Rating exceeding 1800 sq. meters but not exceeding 2000 sq. meters | 13200 |
| 18 | For Boilers Rating exceeding 2000 sq. meters but not exceeding 2200 sq. meters | 14300 |
| 19 | For Boilers Rating exceeding 2200 sq. meters but not exceeding 2400 sq. meters | 15800 |
| 20 | For Boilers Rating exceeding 2400 sq. meters but not exceeding 2600 sq. meters | 16600 |
| 21 | For Boilers Rating exceeding 2600 sq. meters but not exceeding 2800 sq. meters | 18000 |
| 22 | For Boilers Rating exceeding 2800 sq. meters but not exceeding 3000 sq. meters | 19000 |

Above 3000 sq. meter, for every 200 sq. meters or part thereof an additional fee of Rs. 500 shall be charged.

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C. Fee for Repairers [Regulation 392].

| Sl. | Class of boiler repairer | Fee for recognition in rupees | Fee for renewal of recognition in rupees | Fee for endorsement in rupees |
|-----|--------------------------|-------------------------------|--|-------------------------------|
| (1) | (2) | (3) | (4) | (5) |
| 1. | Special Class | 15,000/- | 7,500/- | 5,000/- |
| 2. | Class I | 10,000/- | 5,000/- | 4,000/- |
| 3. | Class II | 5,000/- | 2,500/- | 2,000/- |
| 4. | Class III | 2,500/- | 1,250/- | 1,000/- |

D. Fee for Boiler Manufacturers: Nil

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